



**FLEXO/GRAVURE**

**(Prefix MR & MRS)**

**DESCRIPTION**

Panther inks have been developed for the more resistant specifications that cannot be achieved using conventional polythene inks.

**TYPICAL PROPERTIES**

High or low slip  
Non blocking, ink/ink and ink/treated film  
Heat resistance to 160°C  
Excellent water resistance  
Excellent Deep Freeze Resistance (Subject to customer specific tests)  
Excellent wet and dry rub resistance

**SUBSTRATES**

Shows excellent adhesion to a wide variety of substrates such as: high and low density treated polythenes, treated polypropylene, some cellulose films. NB. Treated films should have a treatment level of 38-42 dynes/cm.

Panther (normal prefix code MR) can be supplied as a slower drying version where the normal ink dries too quickly or to maintain clean printing in difficult circumstances. These inks are differentiated from normal Panther inks by the prefix MRS before the ink number.

**REDUCERS**

Tolerant to a wide range of alcohols/esters such as:  
Normal: Ethyl Alcohol/N Propyl Acetate: 4/1  
Fast: Ethyl Alcohol/Ethyl Acetate: 4/1  
Slow: N Propanol/N Propyl Acetate: 4/1

NB. care should be taken in the use of retarders as they may lead to odour or set-off in the reel; to enable clean running at slow speeds we have developed Panther-MRS which uses meths/n.p. acetate mixtures for reduction to press viscosity.

**COLOUR RANGE**

Available in a wide range of bright colours that demonstrate good light fastness properties although care should be taken to ensure that the ink being used is suitable for the end use intended as prolonged exposure to light will necessitate the selection of special pigments.

Colours are matched in daylight/ under daylight tubes unless specified with order.

**QUALITY ASSURANCE**

Products with the prefix and product name specified above are Quality Controlled to Mirage Inks Test Specification No2 as described in the test manual. Details of all tests are available on request from our technical department.

The information given above is supplied as a guide only with the properties achieved under laboratory conditions. Mirage Inks Limited strongly recommend that you satisfy yourself as to the suitability of the product with trials. Please consult our laboratory to discuss any different requirement.

As particular conditions of use and variations in quality of materials and substrates being used are outside our control, it is therefore not possible to guarantee the performance of our products.

Products supplied under this ink name / prefix, are best used within a six month period from the date of manufacture (as specified on the product label).

In-line with Mirage Inks Ltd ISO 9001 procedures, retained batch samples for any product supplied under this ink name / prefix, are retained & stored at room temperature for a period of six months from the date of manufacture.

Should the product be used outside of this six month period, Mirage Inks Ltd. have no reference sample for comparative & test purposes, so cannot investigate or be held responsible for any print related problems. Mirage Inks Ltd will not accept liability for any claim arising as a

consequence of a laboratory colour matching being offered to our customer in good faith, and then subsequently Mirage's customer failing to obtain approval from their customer prior to printing / production.